

# POST THESE SAFETY RULES FOR REFERENCE.



## SAFETY RULES FOR SCROLL SAWS



**▲WARNING** FAILURE TO FOLLOW THESE RULES MAY RESULT IN SERIOUS INJURY.

1. **READ AND UNDERSTAND** the instruction manual before operating this machine.
2. **DO NOT OPERATE THIS MACHINE** until it is completely assembled and installed according to the instructions.
3. **OBTAIN ADVICE** from your supervisor, instructor, or another qualified person if you are not thoroughly familiar with the operation of this machine.
4. **FOLLOW ALL WIRING CODES** and recommended electrical connections.
5. **DO NOT OPERATE THIS MACHINE** while under the influence of drugs, alcohol, or medication.
6. **USE CERTIFIED SAFETY EQUIPMENT.** Eye protection equipment should comply with ANSI Z87.1 standards, hearing equipment should comply with ANSI S3.19 standards, and dust mask protection should comply with MSHA/NIOSH certified respirator standards.
7. **DO NOT WEAR TIE, GLOVES,** or loose clothing. **REMOVE WATCH, RINGS,** and other jewelry. **ROLL UP SLEEVES.**
8. **USE THE GUARDS WHENEVER POSSIBLE.** Check to see that they are in place, secured, and working correctly.
9. **SECURE THE MACHINE TO A SUPPORTING SURFACE.**
10. **NEVER START THE MACHINE BEFORE CLEARING THE TABLE OF ALL OBJECTS** (tools, scrap pieces, etc.).
11. **NEVER START THE MACHINE** with the workpiece against the blade.
12. **NEVER START THE MACHINE** until all handles are locked and the blade is at the correct tension.
13. **AVOID AWKWARD OPERATIONS AND HAND POSITIONS.**
14. **KEEP ARMS, HANDS, AND FINGERS** away from the blade.
15. **NEVER REACH UNDER THE TABLE** while the machine is running. A moving blade under the table can cause injury.
16. **ADJUST THE “HOLD-DOWN” FOOT** for each new operation. Loss of control of the workpiece can cause injury.
17. **HOLD THE WORKPIECE FIRMLY AGAINST THE TABLE.**
18. **DO NOT CUT A WORKPIECE THAT IS TOO SMALL TO BE SAFELY SUPPORTED.**
19. **DO NOT CUT A WORKPIECE THAT DOES NOT HAVE A FLAT SURFACE** against the table.
20. **MAKE RELIEF CUTS** before cutting long curves. Never attempt to cut a curve that is too tight.
21. **NEVER BACK A BOUND BLADE OUT OF A KERF** with the saw running. Turn the saw “OFF”, disconnect the saw from the power source, wedge the kerf and remove the blade.
22. **USE CAUTION WHEN CUTTING IRREGULAR WORKPIECES.** This type of workpiece can pinch the blade before the cut is complete.
23. **USE CAUTION WHEN CUTTING ROUND MATERIAL.** This type of workpiece has a tendency to “roll” and can cause the blade to bite.
24. **PROPERLY SUPPORT LONG OR WIDE WORKPIECES.**
25. **NEVER PERFORM LAYOUT, ASSEMBLY,** or set-up work on the table/work area when the machine is running.
26. **TURN THE MACHINE “OFF” AND DISCONNECT THE MACHINE** from the power source before installing or removing accessories, before adjusting or changing set-ups, or when making repairs.
27. **TURN THE MACHINE “OFF”,** disconnect the machine from the power source, and clean the table/work area before leaving the machine. **LOCK THE SWITCH IN THE “OFF” POSITION** to prevent unauthorized use.