

POST THESE SAFETY RULES FOR REFERENCE.



SAFETY RULES FOR JOINTERS



⚠ WARNING FAILURE TO FOLLOW THESE RULES MAY RESULT IN SERIOUS INJURY.

1. **READ AND UNDERSTAND** the instruction manual before operating this machine.
2. **DO NOT OPERATE THIS MACHINE** until it is completely assembled and installed according to the instructions.
3. **OBTAIN ADVICE** from your supervisor, instructor, or another qualified person if you are not thoroughly familiar with the operation of this machine.
4. **FOLLOW ALL WIRING CODES** and recommended electrical connections.
5. **DO NOT OPERATE THIS MACHINE** while under the influence of drugs, alcohol, or medication.
6. **USE CERTIFIED SAFETY EQUIPMENT.** Eye protection equipment should comply with ANSI Z87.1 standards, hearing equipment should comply with ANSI S3.19 standards, and dust mask protection should comply with MSHA/NIOSH certified respirator standards.
7. **DO NOT WEAR TIE, GLOVES,** or loose clothing. **REMOVE WATCH, RINGS,** and other jewelry. **ROLL UP SLEEVES.**
8. **USE THE GUARDS WHENEVER POSSIBLE.** Check to see that they are in place, secured, and working correctly.
9. **KEEP KNIVES SHARP** and free from rust and pitch.
10. **TIGHTEN THE INFEED/OUTFEED TABLES** before starting the machine.
11. **PROPERLY SECURE THE BLADES IN THE CUTTERHEAD** before turning the power "ON".
12. **NEVER TURN THE MACHINE "ON"** before clearing the table of all objects (tools, scraps of wood, etc.).
13. **NEVER TURN THE MACHINE "ON"** with the workpiece contacting the cutterhead.
14. **AVOID AWKWARD OPERATIONS AND HAND POSITIONS.**
15. **KEEP ARMS, HANDS, AND FINGERS** away from the cutterhead.
16. **NEVER MAKE CUTS** deeper than 1/8" (3.2mm).
17. **NEVER JOINT OR PLANE A WORKPIECE** that is shorter than 10" (254mm), narrower than 3/4" (19.0MM), or less than 1/2" (12.7mm) thick.
18. **USE HOLD-DOWN/PUSH BLOCKS** for jointing or planing any workpiece lower than the fence.
19. **HOLD THE WORKPIECE FIRMLY** against the table and fence.
20. **NEVER PERFORM "FREE-HAND" OPERATIONS.** Use the fence to position and guide the workpiece.
21. **DO NOT attempt to perform an abnormal or little-used operation** without study and the use of adequate hold-down/push blocks, jigs, fixtures, stops, etc.
22. **DO NOT FEED A WORKPIECE** into the outfeed end of The machine.
23. **DO NOT FEED A WORKPIECE** that is warped, contains knots, or is embedded with foreign objects (nails, staples, etc.).
24. **MAINTAIN THE PROPER RELATIONSHIP OF INFEED AND OUTFEED TABLE SURFACES** and cutterhead knife path.
25. **HOLD THE WORKPIECE FIRMLY** against the table and fence.
26. **PROPERLY SUPPORT LONG OR WIDE WORKPIECES.**
27. **NEVER PERFORM LAYOUT, ASSEMBLY,** or set-up work on the table/work area when the machine is running.
28. **TURN THE MACHINE "OFF" AND DISCONNECT THE MACHINE** from the power source before installing or removing accessories, before adjusting or changing set-ups, or when making repairs.
29. **TURN THE MACHINE "OFF",** disconnect the machine from the power source, and clean the table/work area before leaving the machine. **LOCK THE SWITCH IN THE "OFF" POSITION** to prevent unauthorized use.