

POST THESE SAFETY RULES FOR REFERENCE.



SAFETY RULES FOR DRILL PRESSES



▲ WARNING FAILURE TO FOLLOW THESE RULES MAY RESULT IN SERIOUS INJURY.

1. **READ AND UNDERSTAND** the instruction manual before operating this machine.
2. **DO NOT OPERATE THIS MACHINE** until it is completely assembled and installed according to the instructions.
3. **OBTAIN ADVICE** from your supervisor, instructor, or another qualified person if you are not thoroughly familiar with the operation of this machine.
4. **FOLLOW ALL WIRING CODES** and recommended electrical connections.
5. **DO NOT OPERATE THIS MACHINE** while under the influence of drugs, alcohol, or medication.
6. **WEAR EYE PROTECTION. ALWAYS USE SAFETY GLASSES.** Also use face or dust mask if cutting operation is dusty. Everyday eyeglasses are **NOT** safety glasses. **USE CERTIFIED SAFETY EQUIPMENT.** Eye protection equipment should comply with ANSI Z87.1 standards, hearing equipment should comply with ANSI S3.19 standards, and dust mask protection should comply with MSHA/NIOSH certified respirator standards. Splinters, air-borne debris, and dust can cause irritation, injury, and/or illness.
7. **WEAR PROPER APPAREL.** Do not wear loose clothing, gloves, neckties, rings, bracelets, or other jewelry which may get caught in moving parts. Nonslip footwear is recommended. Wear protective hair covering to contain long hair.
8. **USE THE GUARDS WHENEVER POSSIBLE.** Check to see that they are in place, secured, and working correctly.
9. **SECURE THE MACHINE TO A SUPPORTING SURFACE.**
10. **NEVER START THE MACHINE BEFORE CLEARING THE TABLE OF ALL OBJECTS** (tools, scrap pieces, etc.).
11. **NEVER START THE MACHINE** with the drill bit, cutting tool, or sanding drum against the workpiece.
12. **PROPERLY LOCK THE DRILL BIT, CUTTING TOOL, OR SANDING DRUM IN THE CHUCK** before operating this machine.
13. **REMOVE THE CHUCK KEY BEFORE STARTING THE MACHINE.**
14. **TIGHTEN ALL LOCK HANDLES** before starting the machine.
15. **USE ONLY DRILL BITS, CUTTING TOOLS, SANDING DRUMS, OR OTHER ACCESSORIES** with shank size recommended in your instruction manual.
16. **USE ONLY DRILL BITS, CUTTING TOOLS, OR SANDING DRUMS** that are not damaged.
17. **USE RECOMMENDED SPEEDS** for all operations.
18. **AVOID AWKWARD OPERATIONS AND HAND POSITIONS.**
19. **KEEP ARMS, HANDS, AND FINGERS** away from the bit.
20. **HOLD THE WORKPIECE FIRMLY AGAINST THE TABLE.** Do not attempt to drill a workpiece that does not have a flat surface against the table, or that is not secured by a vise. Prevent the workpiece from rotating by clamping it to the table or by securing it against the drill press column.
21. **TURN THE MACHINE “OFF” AND WAIT FOR THE DRILL BIT, CUTTING TOOL, OR SANDING DRUM TO STOP TURNING** prior to cleaning the work area, removing debris, removing or securing workpiece, or changing the angle of the table.
22. **PROPERLY SUPPORT LONG OR WIDE WORKPIECES.**
23. **NEVER PERFORM LAYOUT, ASSEMBLY** or set-up work on the table/work area when the machine is running.
24. **TURN THE MACHINE “OFF” AND DISCONNECT THE MACHINE** from the power source before installing or removing accessories, before adjusting or changing set-ups, or when making repairs.
25. **TURN THE MACHINE “OFF”,** disconnect the machine from the power source, and clean the table/work area before leaving the machine. **LOCK THE SWITCH IN THE “OFF” POSITION** to prevent unauthorized use.